

Date: Tuesday, 28/10/2008 10:19:32 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOWER BLADE SUPPORT ASSY
Job Number	: 42999		
Estimate Number	: 13472		
P.O. Number	:	Part Number	: PB674300179
This Issue	: 28/10/2008 S.O. No. :	Drawing Number	: B6743001 P.11
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 42970	Material	:
Written By	:	Due Date	: 04/11/2008 Qty: 4 Um: Each
Checked & Approved By	: <u>MF 08-10-29</u>		
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001171	Mounting Plate
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Mounting Plate

batch: 41563MF 08-11-06

2.0	PB6743001177	Short Support Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Short Support Plate

batch: 40031 41564MF 08-11-06

3.0	PB6743001179	Short Sside Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Short Sside Plate

batch: 41867MF - 08-11-06

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: Weld assembly as per dwg PB67-43001

CP 08-11-10(x4)

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

11/08/11 (4)

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Drawing Name: LOWER BLADE SUPPORT ASSY

Job Number: 42999

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



08-11-11 (4)



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



M102316



(4X)

Comment: POWDER COATING

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

11:30

OVEN TEMPERATURE:

320 °C

FINISH TIME:

12:00

mf 08/11/14

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

mf 08-11-14

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST

mf 08-11-14

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

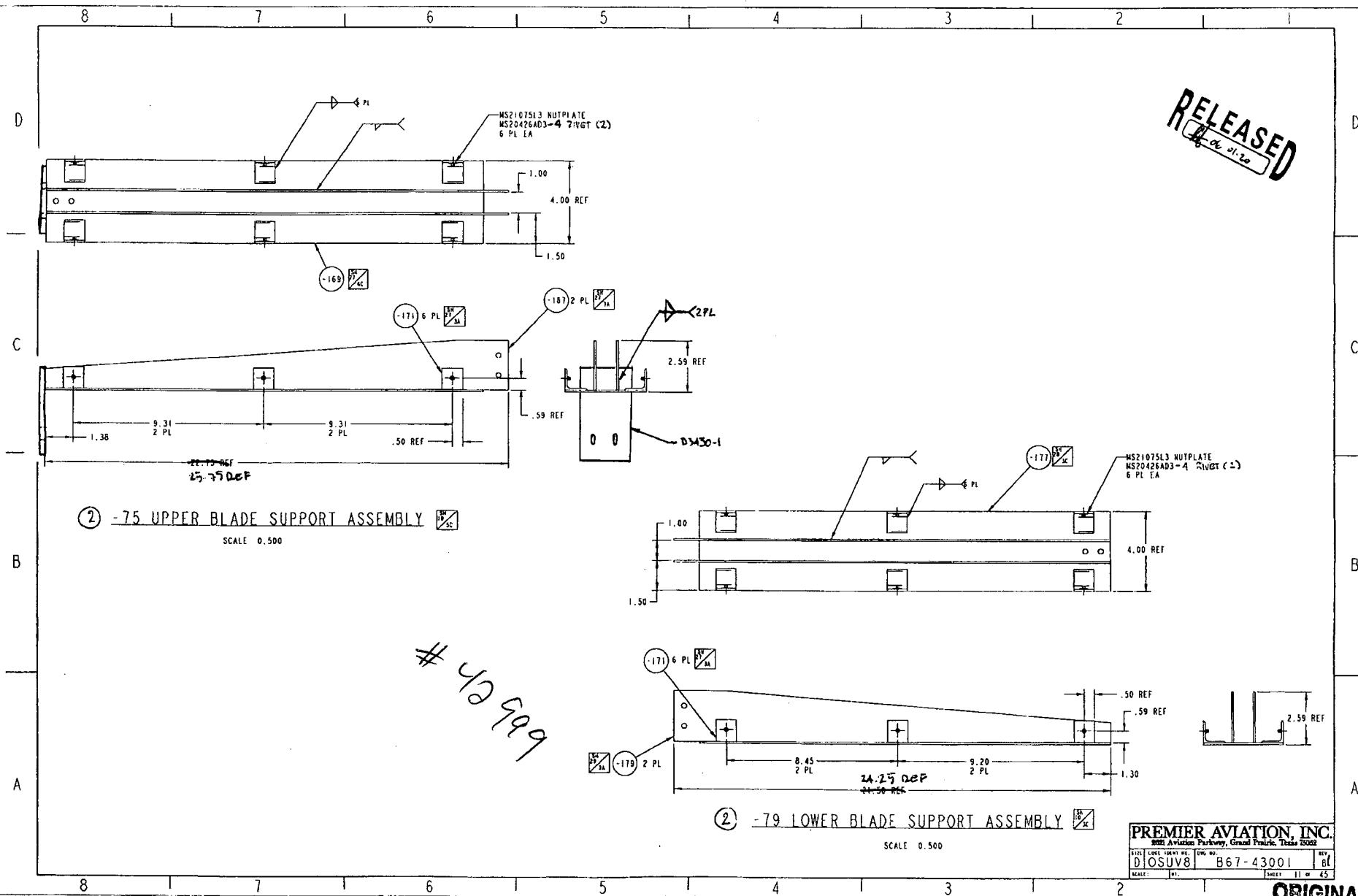
08/11/17 J

Job Completion



mf 08-11-14

RELEASED  
# 46 21-20



PREMIER AVIATION, INC.  
8001 Aviation Parkway, Grand Prairie, Texas 75052  
D10SUV8 B67-43001  
SHEET 11 OF 45

ORIGINAL